



Technical Data Sheet

Freeman PM Bead 863 Rose Injection Wax (Formerly Dicera Art 863)

Description

Freeman PM Bead 865 Rose was a general purpose injection wax that features high flexibility and low shrink while providing a smooth surface on injected parts.

Physical Properties

Color	Pink
Ring & Ball Softening Point (°F)	158-172
Injection Temperature (°F)	160-165
Congeaing Point (°F)	147-154
Specific Gravity	0.95
Viscosity (cP)	
@ 180°F	115-315
@ 170°F	170-370
@ 160°F	200-500

Ordering Information

SKU	Description	UM
118548	Freeman PM Bead 863 Rose	LB

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

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