

Safety Data Sheet
Freeman Jewel-Sil Part A (Base)

Section 1 Identification

Product identifiers

Product names: Freeman Jewel-Sil Clear Silicone Rubber Part A (Base)

Relevant identified uses

Two component, room temperature vulcanizing (RTV) silicone rubber compound, designed specifically for mold making.

Details of the supplier of the Safety Data Sheet

Freeman Manufacturing & Supply Company
 1101 Moore Road, Avon, OH 44011
 Phone (440) 934-1902
 Email contactus@freemansupply.com

24 Hour Emergency Phone Number:
(800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Toxic to Reproduction, Category 2

GHS Label elements, including precautionary statements



Warning

Hazard Statement: H361f: Suspected of damaging fertility.

Precautionary Statements

Prevention: P281: Use personal protective equipment as required.
 Response: P308+P313: If exposed or concerned: Get medical advice/attention.

Hazards not otherwise classified (HNOC) or not covered by GHS

None known.

Section 3 Composition/Information on Ingredients

Mixture: Polyorganosiloxanes, fillers, additives.

Hazardous Component(s)

Chemical Name	CAS Number	Classification	Concentration (% by weight)
Octamethylcyclotetrasiloxane	556-57-2	Flam. Liq. 3 H226; Repr. 2 H361f; Aquatic Chronic 4 H413	0.1 – <1.0

Section 4 First-Aid Measures

Inhalation: Under normal conditions of intended use, material is not expected to be an inhalation hazard.

Skin Contact: Wash skin with plenty of soap and water. Seek medical attention if irritation develops.

Eye Contact: Rinse thoroughly with clean water for at least 15 minutes. Seek medical attention if irritation develops or persists or if visual changes occur.

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if symptoms occur.

Section 5 Fire-Fighting Measures

Suitable Extinguishing Media

Suitable: Use dry chemical, alcohol resistant foam, carbon dioxide, dry sand, or water spray.

Unsuitable: Do not use water jet. Do not use alkaline powders.

Specific hazards arising from the chemical

Product will burn under fire conditions. This product may generate hydrogen gas. Vapors may form explosive mixtures with air. Thermal decomposition or combustion may liberate oxides of carbon and silica, and other toxic gases or vapors.

Special Fire-Fighting Procedures

Use water spray to cool fire-exposed surfaces and to protect personnel. Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool and disperse vapors.

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Follow safe handling advice and personal protective equipment recommendations. Provide good ventilation. Prevent further leakage or spillage if safe to do so. Avoid contact with alkalis and caustic products. Caution: Contaminated surfaces may be slippery.

Environmental precautions

Do not allow to enter drains, sewers or watercourses.

Methods and material for containment and cleaning up

Absorb with sand or other inert absorbent. Shovel up and place in a container for salvage or disposal.

Dispose of residue in accordance with regulations in force.

Section 7 Handling and Storage

Precautions for safe handling

No special precautions are necessary beyond normal good hygiene practices. See Section 8 of the SDS for additional personal protection advice when handling this product. In case of spills, beware of slippery floors and surfaces. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Conditions for safe storage, including any incompatibilities

Store in accordance with local/regional/national regulations. Store in tightly closed original container in a dry and cool place.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters: None defined

Appropriate Engineering Controls

Use engineering controls to reduce air contamination to permissible exposure level. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor formation.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Hand Protection: Protective gloves are recommended.

Eye Protection: Wear approved safety glasses.

Other Protective Clothing/Equipment: Wear suitable protective clothing.

Freeman Jewel-Sil Part A (Base)

Section 8 Exposure Controls/Personal Protection

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Section 9 Physical and Chemical Properties

Appearance	Colorless viscous liquid
Odor	Odorless
Odor threshold	No data available
pH	Not applicable
Freezing point	No data available
Boiling point	No data available
Flash Point	>397°F (203°C) (Pensky-Martens Closed Cup)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure	No data available
Vapor density	No data available
Density	Approximately 1.08 kg/dm ³ at 68°F (20°C)
Water Solubility	Insoluble (hydrophobic)
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	Approximately 4,000 cP at 77°F (25°C)
Oxidizing Properties	Not considered as oxidizing

Section 10 Stability and Reactivity

Reactivity:	No data available.
Chemical stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Will not occur.
Conditions to avoid:	No other information noted.
Incompatible materials:	Strong oxidizers
Hazardous decomposition products:	This product can form formaldehyde vapors when heated to temperatures above 150°C. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica

Section 11 Toxicological Information

Information on toxicological effects:

Acute Toxicity:	Not classified for acute toxicity based on available data.
Chronic Exposure:	No data available
Skin Corrosion/Irritation:	No data available
Serious Eye Damage/Irritation:	No data available
Respiratory/Skin Sensitization:	No data available
Germ Cell Mutagenicity:	No data available

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Section 11 Toxicological Information

Carcinogenicity:	No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, NTP, or OSHA.
Reproductive Toxicity:	Suspected of damaging unborn child. <i>OCTAMETHYLCYCLOTETRASILOXANE (556-67-2):</i> Fertility study 2 generations: NOAEL (parent): 3.64 mg/l ; NOAEL (F1): 3.64 mg/l ; NOAEL (F2): None. (Rat ; Female, Male ; Inhalation) ; Method: Similar to OECD 416 ; Effects on fertility
Specific Target Organ Toxicity	
- Single Exposure:	No data available
Specific Target Organ Toxicity	
- Repeated Exposure:	No data available
Aspiration Hazard:	No data available

Section 12 Ecological Information

Ecotoxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Other adverse effects	No data available

Section 13 Disposal Considerations

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Waste of this material should not be mixed with other waste.

Section 14 Transport Information

DOT, IATA or IMDG/IMO
Not regulated.

Section 15 Regulatory Information

Inventory Status

Australia Industrial Chem. Act (AIC): On or in compliance with the inventory.
 Canada DSL Inventory List: On or in compliance with the inventory.
 China Inv. Existing Chemical Substances:
 Japan (ENCS) List: On or in compliance with the inventory.
 Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory.
 New Zealand Inventory of Chemicals: On or in compliance with the inventory.
 Philippines PICCS: On or in compliance with the inventory.
 Taiwan Chemical Substance Inventory: On or in compliance with the inventory.
 US TSCA Inventory: On or in compliance with the inventory.
 Vietnam National Chemical Inventory: On or in compliance with the inventory.
 EINECS, ELINCS or NLP: On or in compliance with the inventory

Section 15 Regulatory Information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpart D): None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4): None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA): Reactive

SARA 302 Extremely Hazardous Substance: None present or none present in regulated quantities.

SARA 313 (TRI Reporting): None present or none present in regulated quantities.

SARA 311/312 Hazards: Reproductive toxicity

US State Regulations

California Proposition 65: No ingredient regulated by CA Prop 65 present.

New Jersey Worker and Community Right-to-Know Act:

No ingredient regulated by NJ Right-to-Know Law present.

Massachusetts RTK - Substance List:

No ingredient regulated by MA Right-to-Know Law present.

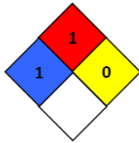
Pennsylvania RTK - Hazardous Substances:

No ingredient regulated by PA Right-to-Know Law present.

Rhode Island RTK: No ingredient regulated by RI Right-to-Know Law present.

Section 16 Other Information

NFPA:



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Date of Previous Revision: November 15, 2018

Safety Data Sheet

Freeman Jewel-Sil Part B (Catalyst)

Section 1 Identification

Product identifiers

Product names: Freeman Jewel-Sil Clear Silicone Rubber Part B (Catalyst)

Relevant identified uses

Two component, room temperature vulcanizing (RTV) silicone rubber compound, designed specifically for mold making.

Details of the supplier of the Safety Data Sheet

Freeman Manufacturing & Supply Company
 1101 Moore Road, Avon, OH 44011
 Phone (440) 934-1902
 Email contactus@freemansupply.com

24 Hour Emergency Phone Number:
(800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Toxic to Reproduction, Category 1B

GHS Label elements, including precautionary statements



Danger

Hazard Statement: H360Fd: May damage fertility. Suspected of damaging the unborn child.

Precautionary Statements

Prevention: P281: Use personal protective equipment as required.
 Response: P308+P313: If exposed or concerned: Get medical advice/attention.

Hazards not otherwise classified (HNOC) or not covered by GHS

Chemical compounds containing silicon - hydrogen bonds (SiH). This product may generate hydrogen gas. For further information, refer to Section 10: "Stability and Reactivity".

Section 3 Composition/Information on Ingredients

Mixture: Polyorganosiloxanes, fillers, additives.

Hazardous Component(s)

Chemical Name	CAS Number	Classification	Concentration (% by weight)
2,4,6,8-Tetramethyl-2,4,6,8-tetravinylcyclotetrasiloxane	2554-06-5	Toxic to Reproduction, 1B H360Fd	1 - 3

Section 4 First-Aid Measures

Inhalation: Under normal conditions of intended use, material is not expected to be an inhalation hazard.

Skin Contact: Wash skin with plenty of soap and water. Seek medical attention if irritation develops.

Eye Contact: Rinse thoroughly with clean water for at least 15 minutes. Seek medical attention if irritation develops or persists or if visual changes occur.

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if symptoms occur.

Freeman Jewel-Sil Part B (Catalyst)

Section 5 Fire-Fighting Measures**Suitable Extinguishing Media**

Suitable: Use dry chemical, alcohol resistant foam, carbon dioxide, dry sand, or water spray.

Unsuitable: Do not use water jet. Do not use alkaline powders.

Specific hazards arising from the chemical

Product will burn under fire conditions. This product may generate hydrogen gas. Vapors may form explosive mixtures with air. Thermal decomposition or combustion may liberate oxides of carbon and silica, and other toxic gases or vapors.

Special Fire-Fighting Procedures

Use water spray to cool fire-exposed surfaces and to protect personnel. Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool and disperse vapors.

Section 6 Accidental Release Measures**Personal precautions, protective equipment and emergency procedures**

Follow safe handling advice and personal protective equipment recommendations. Provide good ventilation.

Remove all possible sources of ignition in the surrounding area. Prevent further leakage or spillage if safe to do so. Avoid contact with alkalis and caustic products. Caution: Contaminated surfaces may be slippery.

Environmental precautions

Do not allow to enter drains, sewers or watercourses.

Methods and material for containment and cleaning up

Absorb with sand or other inert absorbent. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Use clean non-sparking tools to collect absorbed material. Shovel up and place in a container for salvage or disposal. Recovered material should be stored in a vented container. Dispose of residue in accordance with regulations in force.

Section 7 Handling and Storage**Precautions for safe handling**

Precautions: This product may generate hydrogen gas. Keep away from ignition source. Empty container after use should be stored in separate area, and be disposed after degassing completely. Handle and open container with care. Take precautionary measures against static discharges. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Avoid inhalation of vapors/aerosols/dusts and contact with skin and eyes. Use mechanical ventilation in case of handling which causes formation of vapors. If ventilation is insufficient, suitable respiratory protection must be provided. See Section 8 of the SDS for Personal Protective Equipment. Do not mix with incompatible materials. For further information, refer to section 10: "Stability and Reactivity". Take care to prevent spills, waste and minimize release to the environment. In case of spills, beware of slippery floors and surfaces. Contact Elkem Silicones for additional publications on the safe handling of SiH Product.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Freeman Jewel-Sil Part B (Catalyst)

Section 7 Handling and Storage continued

Conditions for safe storage, including any incompatibilities

Store in accordance with local/regional/national regulations. Avoid discharge into drains, water courses or onto the ground. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high temperatures. For further information, refer to section 10: "Stability and Reactivity". Store in original tightly closed container, equipped with a degassing device. Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase pressure build up. Take care to always ensure that drums are kept in their upright position at any time during transportation, handling or storage since laid down drums could result in clogged exhaust valves. Keep in properly labelled containers. Protect against physical damage and/or friction.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters: None defined

Appropriate Engineering Controls

Use engineering controls to reduce air contamination to permissible exposure level. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor formation.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Hand Protection: Protective gloves are recommended.

Eye Protection: Wear approved safety glasses.

Other Protective Clothing/Equipment: Wear suitable protective clothing.

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Section 9 Physical and Chemical Properties

Appearance	Colorless slightly viscous liquid
Odor	Slight
Odor threshold	No data available
pH	Not applicable
Freezing point	No data available
Boiling point	No data available
Flash Point	>392°F (200°C) (Pensky-Martens Closed Cup)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure	No data available
Vapor density	No data available
Density	Approximately 1.04 kg/dm ³ at 68°F (20°C)
Water Solubility	Insoluble (hydrophobic)
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	Approximately 4,000 cP at 77°F (25°C)
Oxidizing Properties	Not considered as oxidizing

Freeman Jewel-Sil Part B (Catalyst)

Section 10 Stability and Reactivity

Reactivity:	No data available.
Chemical stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	This product may generate hydrogen.
Conditions to avoid:	Avoid heat, sparks, open flames and other ignition sources.
Incompatible materials:	A fire or explosion hazard arises because highly flammable gas (hydrogen) is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts and complexes.
Hazardous decomposition products:	This product can form formaldehyde vapors when heated to temperatures above 150°C. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica. Quantity of hydrogen potentially released (l/kg of product) <43

Section 11 Toxicological Information

Information on toxicological effects:	
Acute Toxicity:	Not classified for acute toxicity based on available data.
Chronic Exposure:	24,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYLCLYLOTETRASILOXANE (2554-06-5): NOAEL: 15 mg/kg; LOAEL: 150 mg/kg ; (Rat; Female, Male; 13 Weeks; Gavage (Oral)); Target Organ(s): ovaries ; Method: OECD 408
Skin Corrosion/Irritation:	Based on available data, classification criteria are not met.
Serious Eye Damage/Irritation:	Based on available data, classification criteria are not met.
Respiratory/Skin Sensitization:	Based on available data, classification criteria are not met.
Germ Cell Mutagenicity:	No data available
Carcinogenicity:	No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, NTP, or OSHA.
Reproductive Toxicity:	May damage fertility. Suspected of damaging unborn child. 24,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYLCLYLOTETRASILOXANE (2554-06-5): Reproduction/developmental toxicity screening test: NOAEL (parent): 15 mg/kg ; NOAEL (F1): 150 mg/kg ; NOAEL (F2): None. (Rat ; Gavage (Oral)) ; Method: OECD 421 ; Effects on fertility NOAEL (terato): 100 mg/kg ; NOAEL (mater): 100 mg/kg (Rat ; Gavage (Oral)) ; Method: OECD 414 ; Embryo-foeto / Teratogenic effects have been observed.
Specific Target Organ Toxicity	
- Single Exposure:	Not classified
Specific Target Organ Toxicity	
- Repeated Exposure:	Not classified
Aspiration Hazard:	Not classified

Section 12 Ecological Information

Ecotoxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Other adverse effects	No data available

Freeman Jewel-Sil Part B (Catalyst)

Section 13 Disposal Considerations

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Waste of this material should not be mixed with other waste. Provide measures such as vented bungs to ensure pressure relief in the waste container.

Section 14 Transport Information**DOT, IATA or IMDG/IMO**

Not regulated.

Special precautions for user

Warning: Packaging with a breathing/venting bung are FORBIDDEN for transport by air.

Section 15 Regulatory Information**Inventory Status**

Australia Industrial Chem. Act (AICC): On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

China Inv. Existing Chemical Substances:

Japan (ENCS) List: On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory.

New Zealand Inventory of Chemicals: On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

Taiwan Chemical Substance Inventory: On or in compliance with the inventory.

US TSCA Inventory: On or in compliance with the inventory.

Vietnam National Chemical Inventory: On or in compliance with the inventory.

EINECS, ELINCS or NLP: On or in compliance with the inventory.

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpart D): None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4): None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA): Reactive

SARA 302 Extremely Hazardous Substance: None present or none present in regulated quantities.

SARA 313 (TRI Reporting): None present or none present in regulated quantities.

SARA 311/312 Hazards: Reproductive toxicity

US State Regulations

California Proposition 65: No ingredient regulated by CA Prop 65 present.

New Jersey Worker and Community Right-to-Know Act:

No ingredient regulated by NJ Right-to-Know Law present.

Massachusetts RTK - Substance List:

No ingredient regulated by MA Right-to-Know Law present.

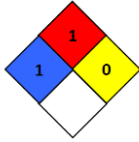
Pennsylvania RTK - Hazardous Substances:

No ingredient regulated by PA Right-to-Know Law present.

Rhode Island RTK: No ingredient regulated by RI Right-to-Know Law present.

Section 16 Other Information

NFPA:



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The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of Previous Revision: November 15, 2018