



## Freeman PM Bead 866 Blue Injection Wax (Formerly Dicera Art 866)

## Description

Freeman PM Bead 866 Blue is a very flexible injection wax that features low shrinkage, a smooth, shiny surface finish, and long pattern library life. The PM Bead 866 is ideal for stone-in-place casting and filigree designs.

## **Physical Properties**

Color	Turquoise
Ring & Ball Softening Point (°F)	147-159
Injection Temperature (°F)	160-165
Congealing Point (°F)	144-156
Specific Gravity	0.95
Viscosity (cP)	
@ 180°F	115-315
@ 170°F	170-370
@ 160°F	200-500

## **Ordering Information**

SKU	Description	UM
118554	Freeman PM Bead 866 Blue	LB

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT