



## Freeman PM Bead 864 Red Injection Wax (Formerly Dicera Art 864)

### Description

Freeman PM Bead 864 Red Injection Wax is a rigid formula designed for low shrink and sink, making it ideal for larger patterns or flat sections. 864 Red also features excellent flow characteristics for reproduction of fine detail.

### Physical Properties

Color	Red
Ring & Ball Softening Point (°F)	154-166
Injection Temperature (°F)	155-165
Congealing Point (°F)	139-151
Specific Gravity	0.95
Viscosity (cP)	
@ 180°F	80-180
@ 170°F	115-215
@ 160°F	105-305

### Ordering Information

SKU	Description	UM
118550	Freeman PM Bead 864 Red	LB

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT