

## Ferris<sup>®</sup> Cowdery Profiles: Necklace Bale Design

*Ferris*<sup>®</sup> *Cowdery Profiles* make designing a wax pattern for a necklace bale a breeze. With Cowdery Profiles, a craftsman-quality bale can be made in significantly less time versus one made totally by hand. Please note that the following instructions are for a 6 mm wide bracelet.

**Step 1:** Start by selecting one of the three sizes of Cowdery Profile Bales which best fits the size needed for your design.

*Step 2:* Square the end of the wax using dividers set for the widest part of the bale.



*Step 3:* Scribe a line around the wax at the width you want the widest part of the bale to be.



*Step 4:* Using a jeweler's saw, cut just outside the line, then square and smooth with a file.



*Step 5:* Using dividers, scribe a center line around the piece.



**Step 6:** For ease in handling the bale while finishing, attach a piece of 2 to 3 mm round Profile wax long enough to make a good handle. Use a hot wax pen for attaching.

**Step 7:** Using the dividers, make two lines on the small end or the bottom of the bale to create the desired taper.



**Step 8:** Lastly, shape the bale inside and out, using files, burrs, etc., to create the shape of the bale you want to achieve.



The images below represent a range of ideas that illustrate the multitude of bale designs you can easily create using the unique Ferris Cowdery Bale Profiles.

